

ALL DIMENSIONS ARE IN MILLIMETRES

REV
01

DATE

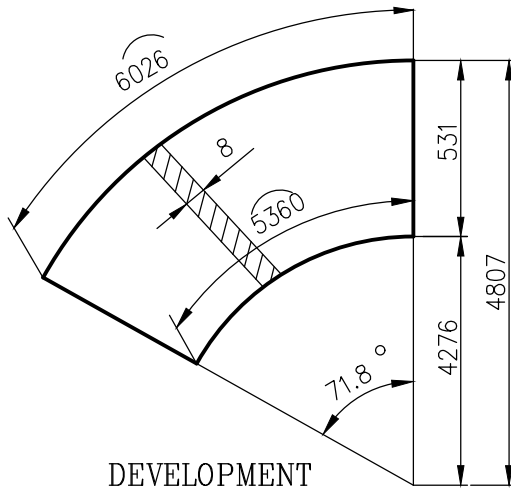
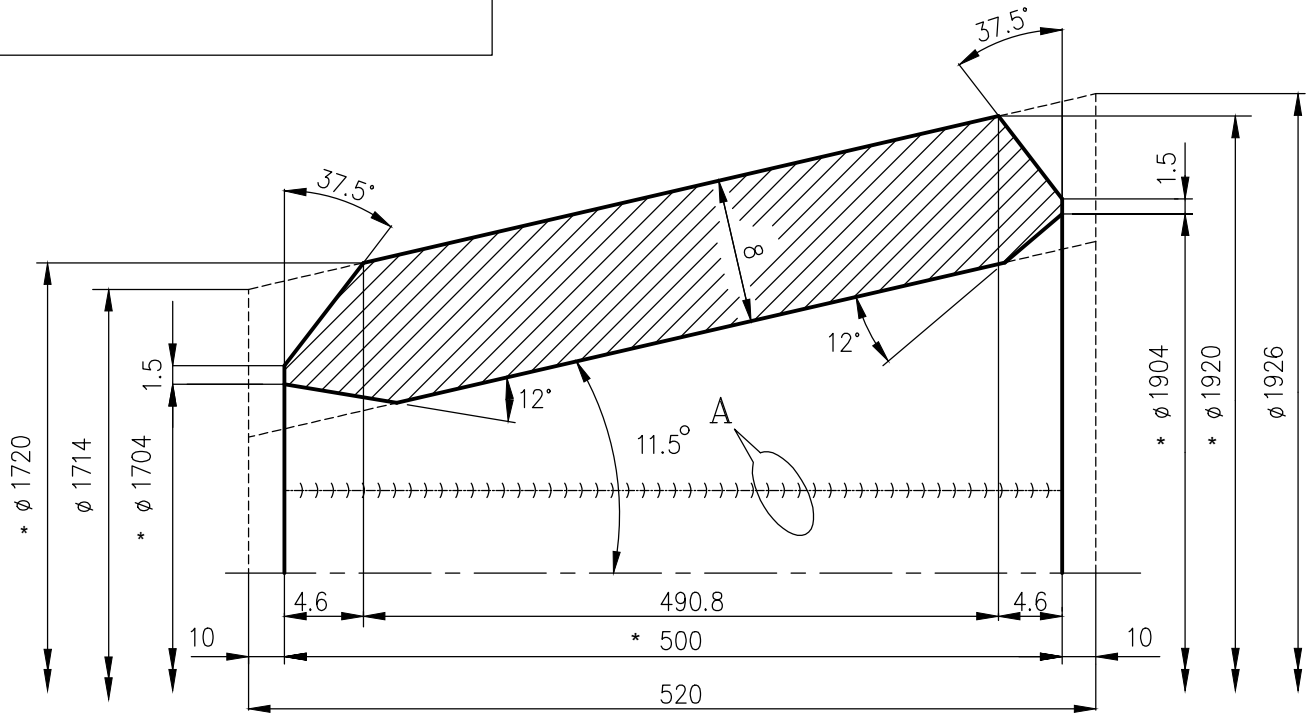
ALTERED

APPROVED

STYLE - D

12.5

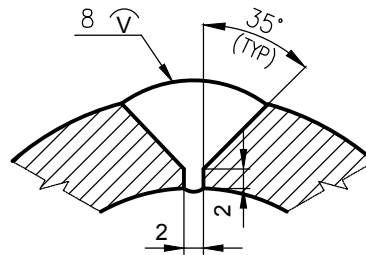
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DEVELOPMENT

NOTES: -

01. 100 % RT ON WELD.
02. * THIS INDICATES THE FINAL FINISHED DIMENSION.
03. DOTTED LINES SHOWS THE REDUCER BEFORE MACHINING.



DETAIL-A

	PLATE THK = 8 5640 x 1350		15 942 222 0000	C		189.829
			SA515Gr70			
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)
			MATL. SPECN.	C	DI	QTY.



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

NAME	SIGN	DATE	NO.OF VAR
DRN. E.PYRIA		30.12.99	
CHD. E.PYRIA		30.12.99	
APPD. KVR		30.12.99	

DEPT CODE	GRADE OF UNTOL.DIM C / M / F	SCALE 	N.T.S	WEIGHT (KG) 189.829	REF. TO ASSY./OLD DRG.	ITEM NO. NO. OF ITEMS
TITLE PLATE FORMED REDUCER OD1920/OD1720					DRAWING NO. 4-80-655-83105	REV 00

Size A4